

	METALS										PLASTICS							COMPOSITES					WOOD			OTHER								
	Aluminium	Brass	Cast Iron	Copper	Ferrite	Painted / Coated metals	Plated metals	Sheet metals	Stainless Steel	Cold Rolled Steel	Galvanized	ABS	Acrylics (PMMA)	Polyamides (Nylons)	Polyesters (PBT, PET)	Polycarbonate	Vinyls (PVC)	Polyurethanes	Fibreglass	Gelcoats	SMC	Phenolics	Laminates	RTM	Wood (Hard & Soft)	Plywood	Particle Board	Brick	Concrete	Rubber	Honeycomb	Ceramics	Glass ¹	
MA300	●					●		●	●		●	●	◆	●	●	◆	◆	◆	◆	◆	◆	◆	◆											
MA310		◆			◆	●	●		◆		●	●	●	●	●	●	◆	◆	◆	●	●	◆	◆						◆					
MA320					●						●	●			●	◆	◆	◆																
MA3940					◆						●	●		●	●	◆	◆	◆																
MA3940LH					◆						●	●		●	◆	●	◆	◆					◆											
MA403					◆						●	●		●	◆	◆	◆							◆										
MA420	●				●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●										
MA422	◆				◆						●	●	◆	●	◆	●	●	●	●	◆		●	●	●										
MA425	◆				◆						●	●	◆	●	◆	●	●	●	●	◆		●	●	●										
MA550					◆						●	●	◆	●	◆	●	●	●	●	◆		●	◆	◆										
MA556					◆						◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆										
MA557					◆						◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆	◆										
MA820	●	●	●	●	●	●	●	●	●	◆	●	●	◆	●	●	●	●	●	◆				◆											
MA821	●	●	●	●	●	●	●	●	●	◆	●	●	◆	●	●	●	●	●	◆				◆											
MA822	●	●	●	●	●	●	●	●	●	◆	●	●	◆	●	●	●	●	●	◆				◆											
MA922	◆				◆			◆			●	●	◆	●	●	●	●	●	◆				●											
MA925	◆				◆			◆			●	●	◆	●	●	●	●	●	◆				●											
MA1020	◆				◆			◆			●	●	●	●	●	●	●	●	●	●	●	●	●	●										
MA1021	◆				◆			◆			●	●	●	●	●	●	●	●	●	●	●	●	●	●										
MA1023	◆				◆			◆			●	●	●	●	●	●	●	●	●	●	●	●	●	●										
MA1025	◆				◆			◆			●	●	●	●	●	●	●	●	●	●	●	●	●	●										
EP202	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
EP205	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
EP225	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
EP250	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Plexus Primerless 800 Series
 Plexus Low Odour range

Plexus Low Odour/Low Shrink 1000 Series
 Plexus Structural Epoxy Range

● Excellent Choice
◆ Good Choice
◆ Requires testing

● Excellent Choice (With PC-120 metal conditioner)
◆ Good Choice (With PC-120 metal conditioner)

¹ Glass bonds are not durable

Due to the many potential variations in substrates and surface chemistries, ITW Plexus strongly recommends all substrates be tested with the selected adhesive in the anticipated service conditions to determine suitability.